

* Blocking for tapping sleeves shall be the same as tee.

Blocking is required on reducer (or increaser) if reducing over one pipe size.

	MINIMU	IM THRUST BLO	CK BEARING ARE	EA (SQUARE FEET)	
PIPE SIZE	TEES * & PLUGS	90 Deg BEND	45 Deg & WYES	22-1/2 BEND & REDUCER #	VALVES
4"	1.8	2.6	1.4	0.8	4.0
6"	3.8	5.2	2.9	1.5	4.0
8"	6.7	9.5	5.0	2.6	4.0
10"	10.8	15.3	8.3	4.2	6.25
12"	15.3	21.8	11.9	5.8	9.0
14"	20.8	28.8	16.2	8.3	10.5
16"	27.4	37.7	20.9	10.8	16.0
18"	34.7	47.7	26.6	13.6	16.25
20"	42.8	58.9	32.7	16.8	
24"	61.7	84.8	47.1	24.2	32.5
30"	96.4	123.5	73.6	37.9	

NOTE:

- 1. This table is based on 150# PSI main pressure & 2000 # soil pressure.
- 2. Wrap all fittings with polyethlene.
- 3. Blocking for valves per Standard Detail No. 5-39.
- 4. Concrete used for thrust blocks shall be allowed to 'CURE' for approx. 24 hours.

THRUST BLOCKING DETAILS FOR WATER MAIN FITTINGS

OFFICE OF CITY ENGINEER GREAT FALLS, MONTANA

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